



无锡市云路五金交电设备有限公司

Wuxi Yunlu Hardware and Electrical Equipment Co., Ltd

Timeline of Enterprise Development



Accumulation

Accumulated a large number of high-quality suppliers

Foreign Trade

The product has started to be sold globally

2010

>

2015

>

2018

>

2021

>

2025

Business Formation

Engaged in the operation of manufacturing hardware in China

Develop

Providing high-quality products to over 500 factories

Scale

Providing services to over 800 factories from more than 30 countries

CLOUDROAD



车床刀座手册 THE PRODUCT BROCHURE

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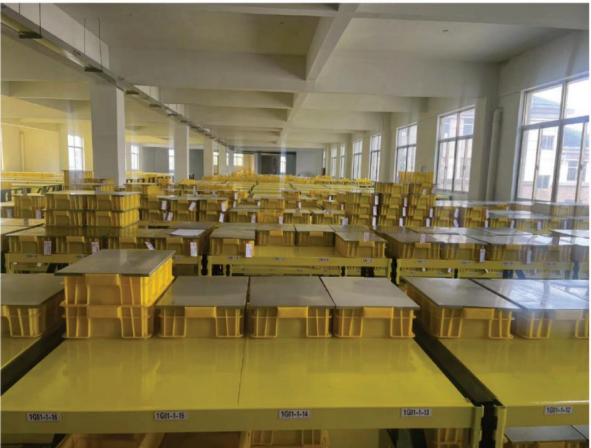
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公司简介

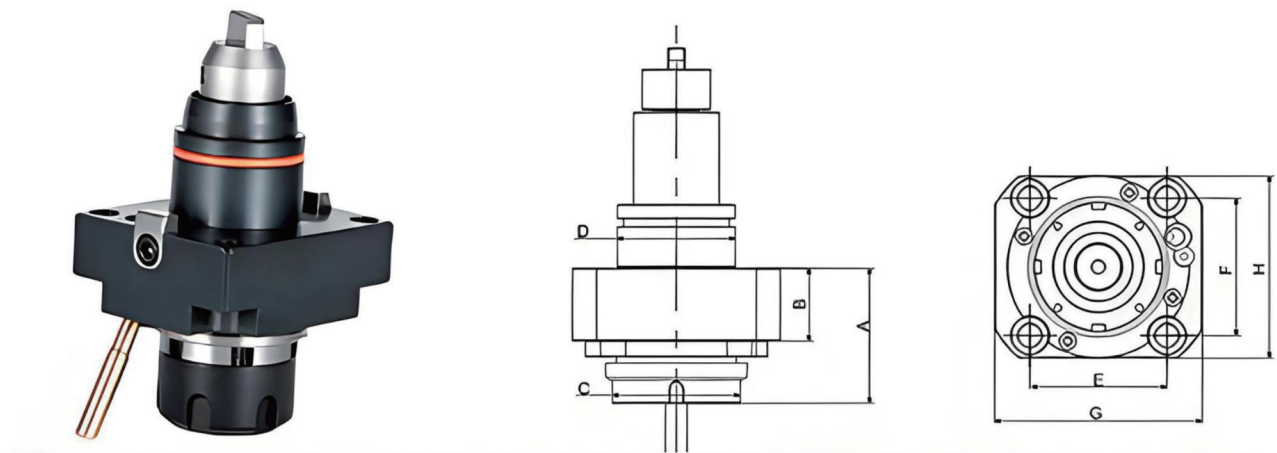
Company Profile

- 无锡市云路五金交电设备成立于2010年,是一家汇集生产、销售、服务于一体的专业公司。
Wuxi Yunlu Hardware Electrical Equipment was established in 2010 and is a professional company that integrates production, sales, and service.
- 经营产品包括车床刀架、钻头、丝锥、铣刀和其他配件。
Our products include lathe tool holders, drill bits, taps, milling cutters, and other accessories.
- 我公司拥有专业的技术咨询和服务人员,为中国200多个城市和来自20多个不同国家的数千家工厂提供服务。
Our company has professional technical consulting and service personnel, providing services to thousands of factories in over 200 cities in China and from more than 20 different countries.
- 精益求精,致力于为客户提供专业的技术解决方案和性价比高的产品千家工厂提供服务。
Striving for excellence, we are committed to providing customers with professional technical solutions and cost-effective products.



BMT Series

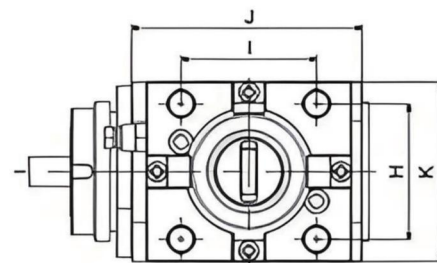
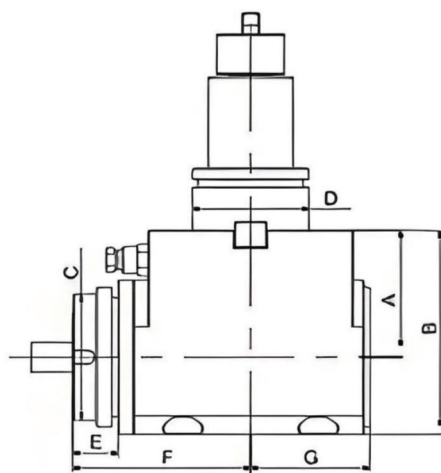
Zero degree power tool holder



型号	A	B	C	D	E	F	G	H
BMT40-0-ER20	68.2	33	ER20(1-13)	40	60	50	75	63
BMT40-0-ER25	70.2		ER25(1-16)					
BMT45-0-ER25	70.2	33	ER25(1-16)	45	58	58	85	75
BMT55-0-ER25	71.3	34	ER25(1-16)	55	64	64	97	85
BMT55-0-ER32	71.3		ER32(2-20)					
BMT65-0-ER40	74.3	37	ER40(3-26)	65	70	73	94	94
BMT75-0-ER40	82.3	43	ER40(3-26)	75	90	90	112	112

BMT Series

Ninety degree power tool holder



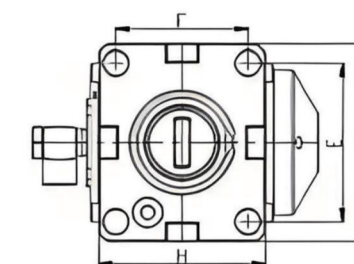
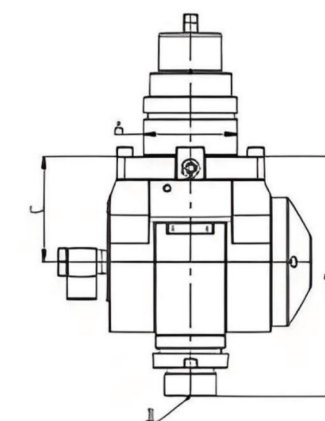
型号	A	B	C	D	E	F	G	H	I	J	K
BMT40-90-60-ER20	60	91.5	ER20(1-13)	40	35.2	84.8	46	50	60	92.6	63
BMT40-90-60-ER25			ER25(1-16)		37.2	86.8					
BMT40-90-85-ER20	85	116.5	ER20(1-13)	40	35.2	84.8	46	50	60	92.6	63
BMT40-90-85-ER25			ER25(1-16)		37.2	86.8					
BMT45-90-60-ER25	60	93.5	ER25(1-16)	45	37.2	88.7	55	58	58	103.5	75
BMT45-90-85-ER25	85	118.5	ER25(1-16)	45	37.2	88.7	55	58	58	103.5	75
BMT55-90-60-ER25	60	96.5	ER25(1-16)	55	37.2	92.7	56.5	64	64	109	85
BMT55-90-60-ER32			ER32(2-20)		37.2	92.7					
BMT55-90-85-ER25	85	121.5	ER25(1-16)	55	37.2	92.7	56.5	64	64	109	85
BMT55-90-85-ER32			ER32(2-20)		37.2	92.7					
BMT65-90-72-ER40	72	112	ER40(3-26)	65	37.1	89.1	59	73	70	104	94
BMT65-90-100-ER40	100	140	ER40(3-26)	65	37.1	89.1	59	73	70	104	
BMT75-90-90-ER40	90	130	ER40(3-26)	75	39.1	99.1	67	90	90	120	

BMT Series

Universal power tool holder

项目	万向刀座
转速	6000Rpm
转速比	1:1
可调角度	±90°

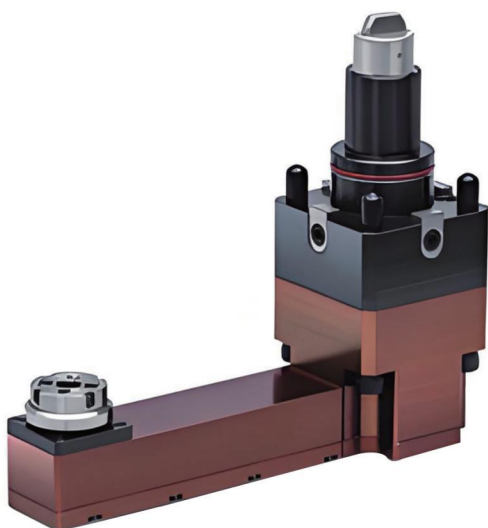
产品规格



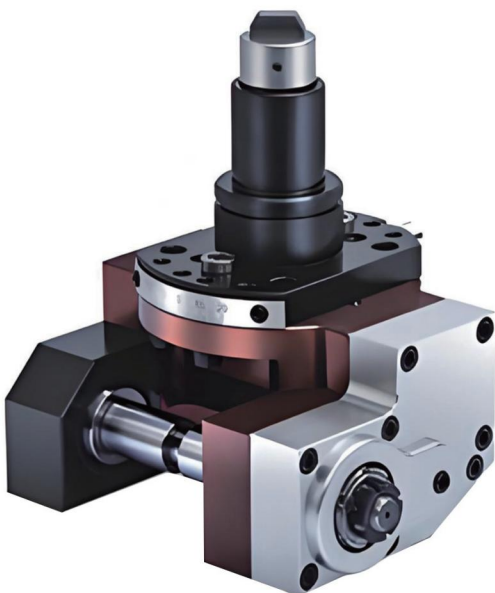
万向动力刀座										
技术参数										
型号	锁紧方式	A	B	C	D	E	F	G	H	N.W.(KG)
BMT40-WX	外锁	40	ER16	45	102.5	60	50	75	63	3
BMT45-WX		45	ER20	55	110.5	58	58	80	75	4.2
BMT55-WX		55				64	64	85	85	4.5
BMT65-WX		65				70	73	98	98	5.8

BMT Series

Non-standard power tool holder



Internal slotted power tool holder



Hobbing power tool holder

BMT Series

Non-standard power tool holder



Double head power tool holder



Double power base



Slot power tool holder



Center outlet power cutter holder



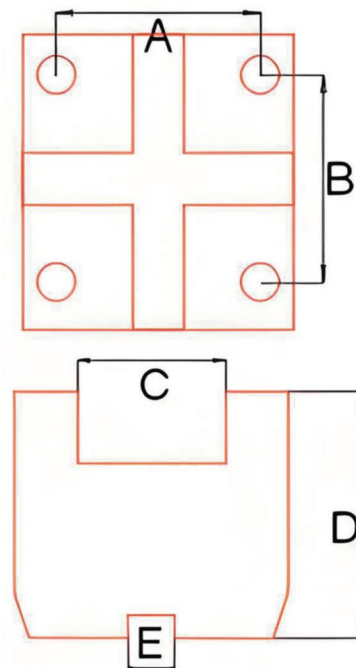
Double head power tool holder



Speed up power cutter holder 8000Rpm

BMT Series

Transverse tool holder

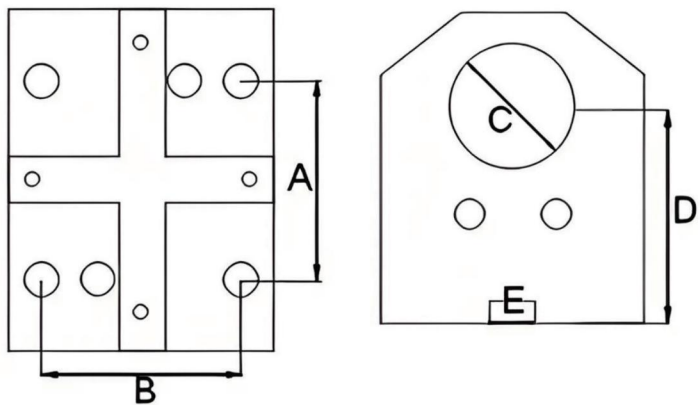


端面刀座参数表

型号	A	B	C	D	E	F
BMT402065	50	60	40	65	12	
BMT452080	58	58	40	80	15	
BMT452580	58	58	50	80	15	
BMT552585	64	64	50	85	15	
BMT6525100	70	73	50	100	18	
BMT6532110	70	73	64	110	18	

BMT Series

Boring tool holder

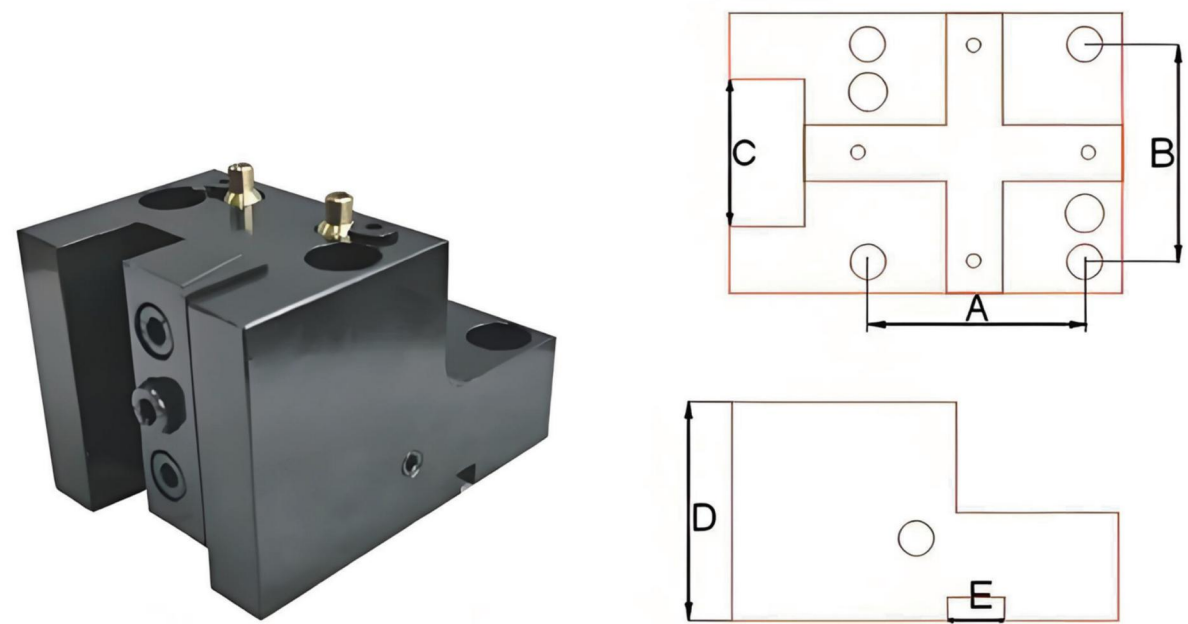


镗孔刀座参数表

型号	A	B	C	D	E	F
BMT402560	60	50	25	60	12	
BMT402580	60	50	25	80	12	
BMT403260	60	50	32	60	12	
BMT452560	58	58	25	60	15	
BMT453265	58	58	32	65	15	
BMT453285	58	58	32	85	15	
BMT454075	58	58	40	75	15	
BMT553260	64	64	32	60	15	
BMT554070	64	64	40	70	15	
BMT554085	64	64	40	85	15	
BMT5540100	64	64	40	100	15	
BMT555070	64	64	50	70	15	
BMT654072	73	70	40	72	18	
BMT6540100	73	70	40	100	18	
BMT655072	73	70	50	72	18	
BMT6550100	73	70	50	100	18	

BMT Series

Outside diameter tool holder

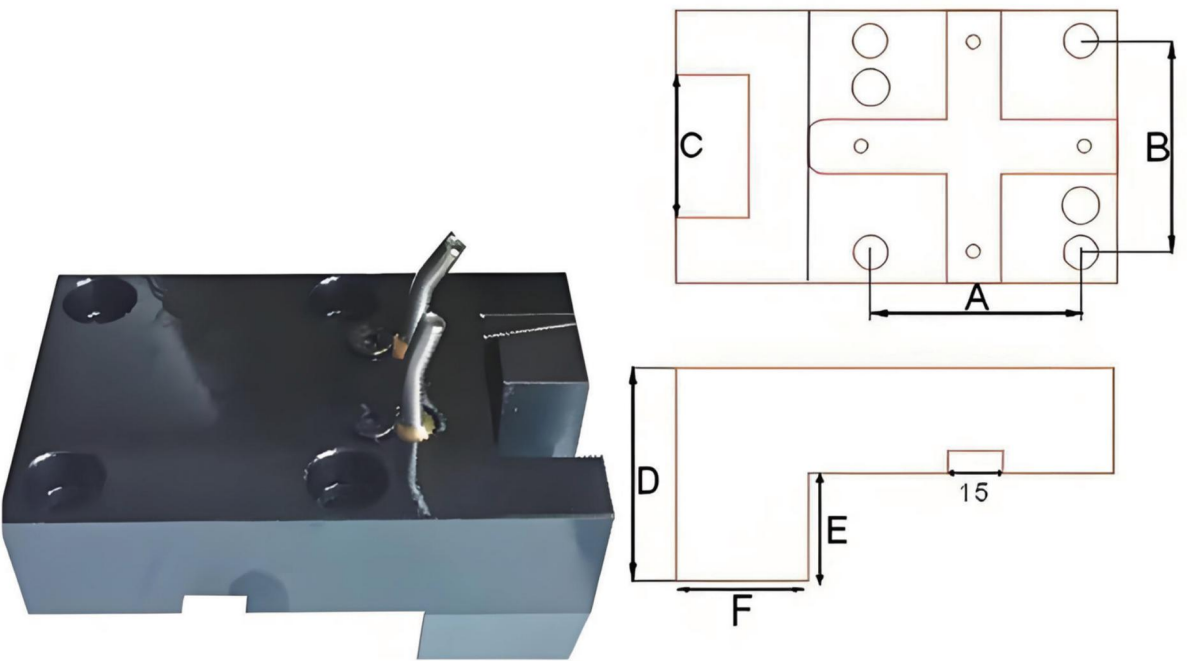


外径刀座参数表

型号	A	B	C	D	E	F
BMT402055	60	50	20	55	12	
BMT452070	58	58	20	70	15	
BMT452570	58	58	25	70	15	
BMT552580	64	64	25	80	15	
BMT652580	73	70	25	80	18	
BMT6532100	73	70	32	100	18	

BMT Series

Reverse outside diameter tool holder

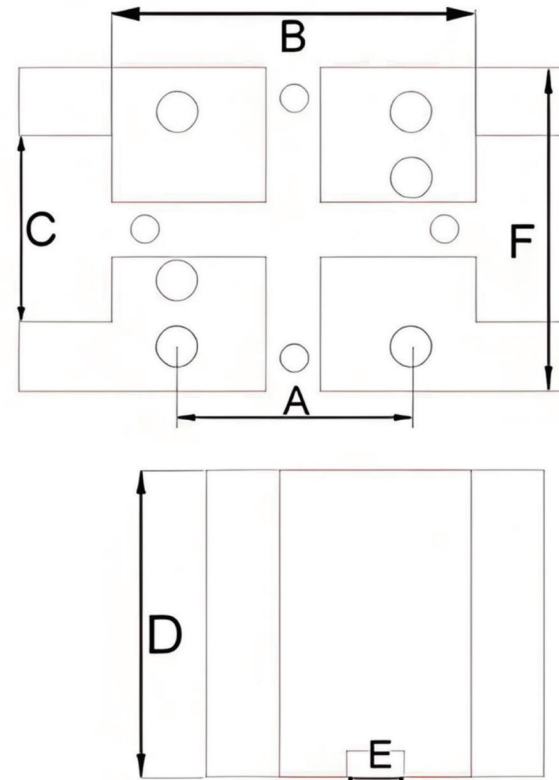


反外径刀座参数表

型号	A	B	C	D	E	F
452060	58	58	40	60	30	35
552570	64	64	50	70	35	40

BMT Series

Double side single outside diameter tool holder

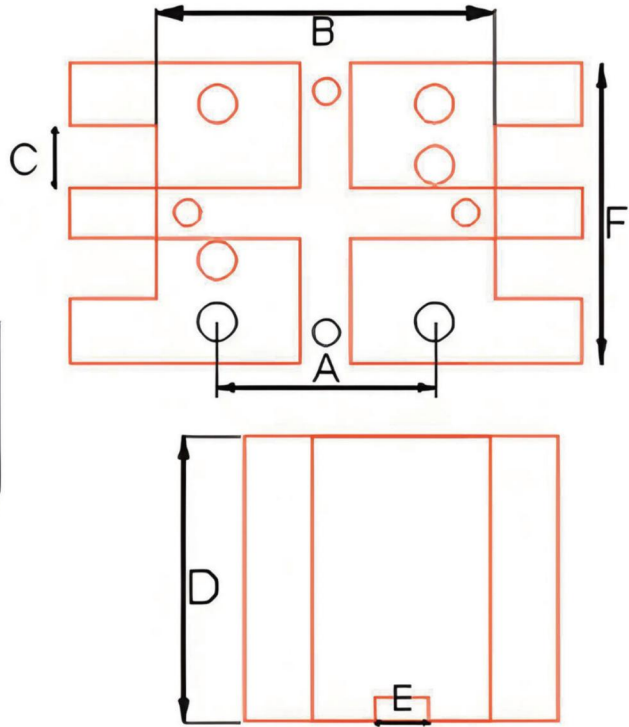


双面单外径座参数表

型号	A	B	C	D	E	F
BMT452070	58	90	40	70	15	75
BMT452570	58	90	50	70	15	75
BMT552580	64	100	50	80	15	88
BMT552570	64	100	50	70	15	88
BMT652580	70	110	50	80	18	98

BMT Series

Double outside diameter tool holder

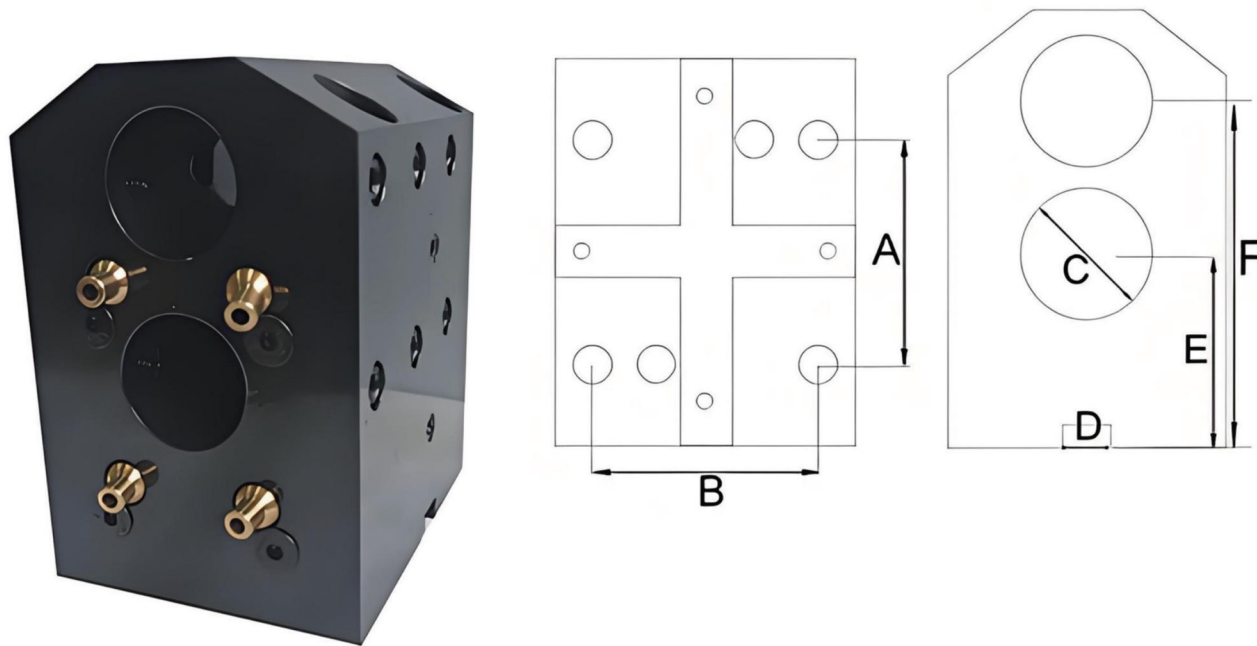


双面双外径座参数表

型号	A	B	C	D	E	F
BMT452070	58	90	21	70	15	85
BMT552080	64	100	21	80	15	88

BMT Series

Double boring tool holder

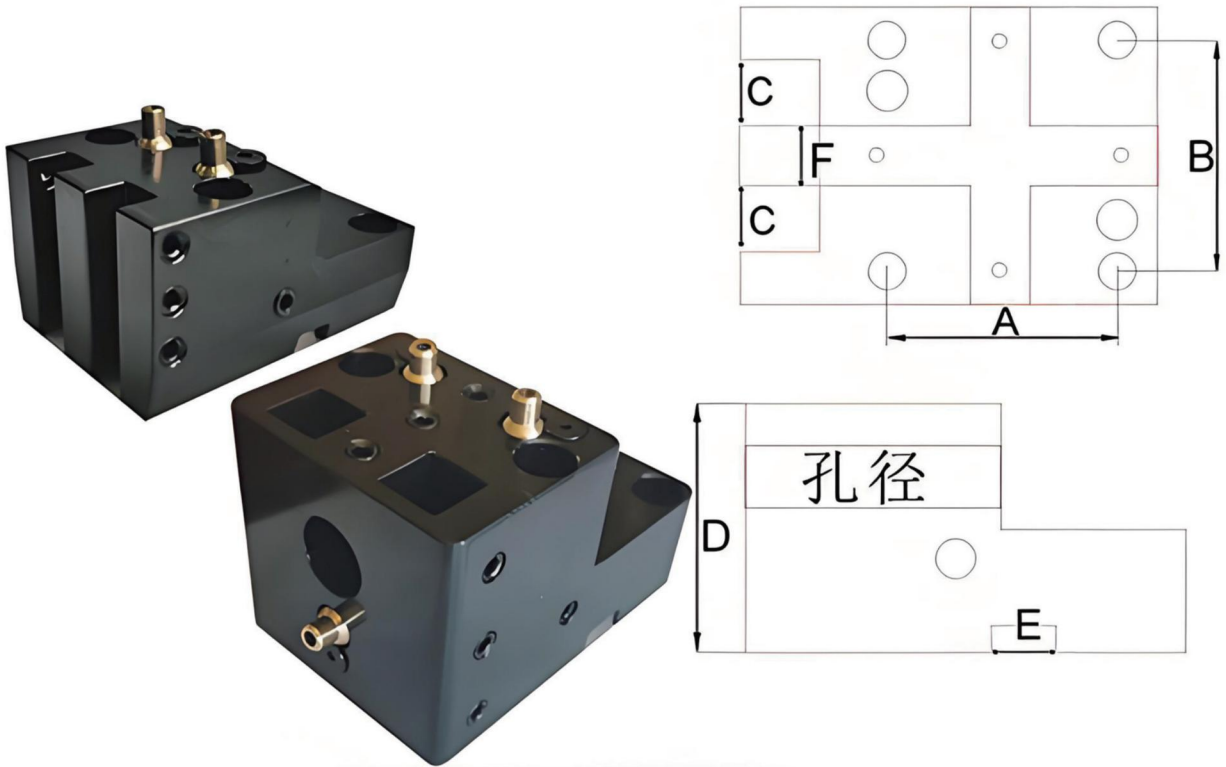


双镗孔刀座参数表

型号	A	B	C	D	E	F
BMT40204075	60	50	20	12	40	75
BMT40254075	60	50	25	12	40	75
BMT45256095	58	58	25	15	60	95
BMT553260105	64	64	32	15	60	105
BMT552560100	64	64	25	15	60	100
BMT653260105	70	73	32	18	60	105

BMT Series

Non-standard customization

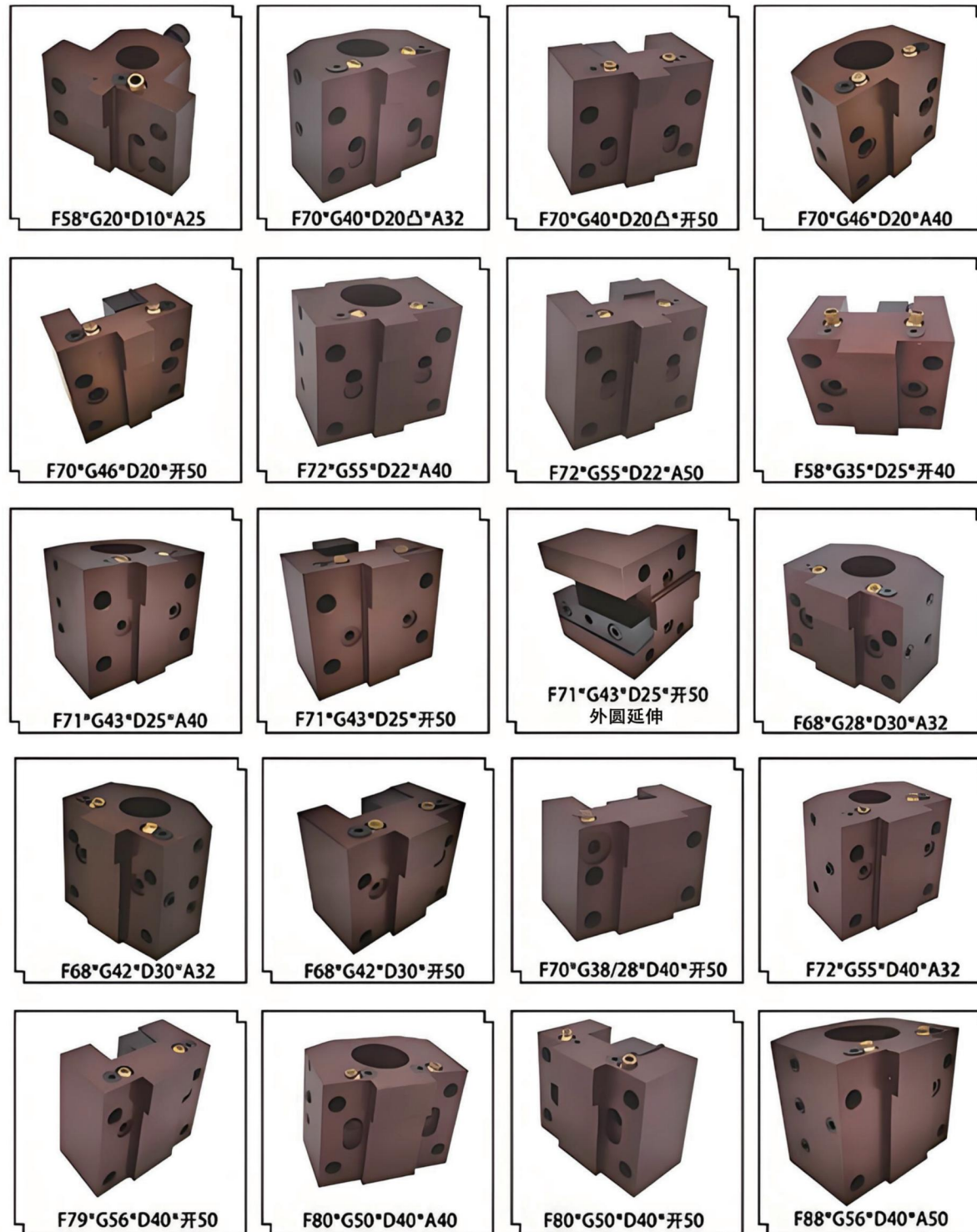


外径刀座参数表

型号	A	B	C	D	E	F	孔径
40Double outside	60	50	12	55	12	15	
45Double outside	58	58	16	70	15	15	
55Double outside	64	64	20	80	15	15	
40Multifunction	60	50	12	60	12	15	20
45Multifunction	58	58	16	70	15	15	25

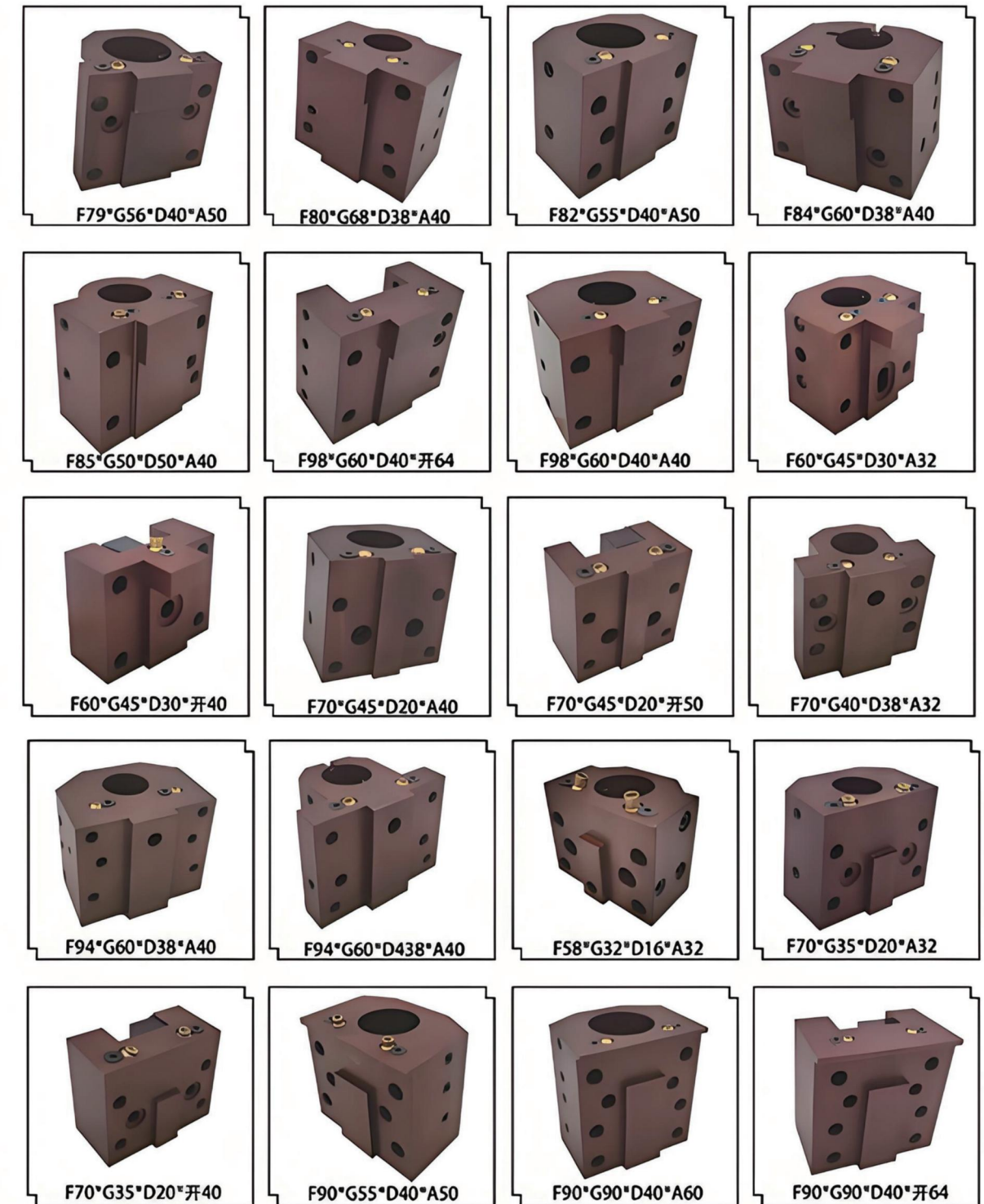
CNC Series

Turret tool holder



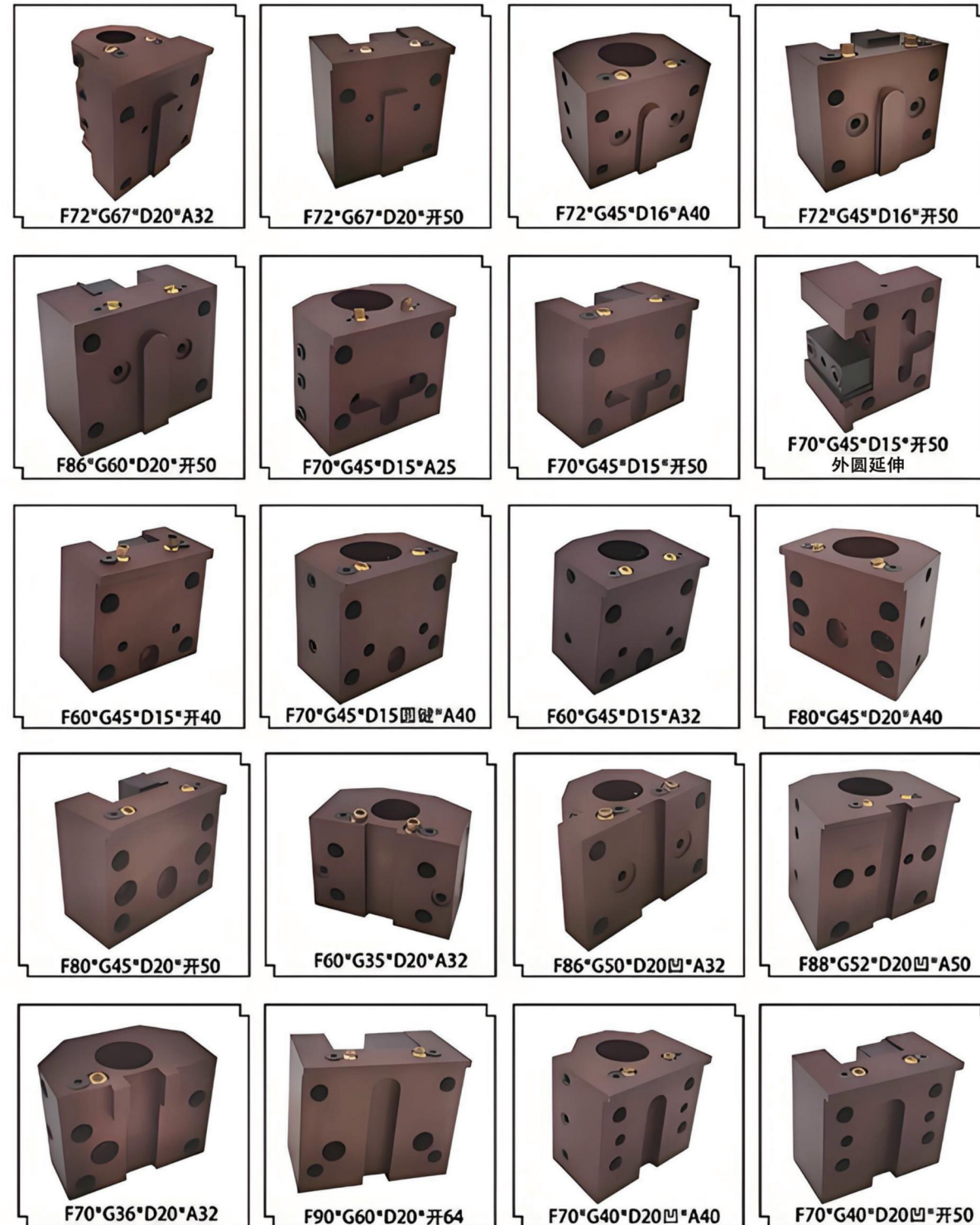
CNC Series

Turret tool holder



CNC Series

Turret tool holder



VDI Series

Lathe tool holder



B1 radial outer diameter knife holder



C1 axial outer diameter tool holder

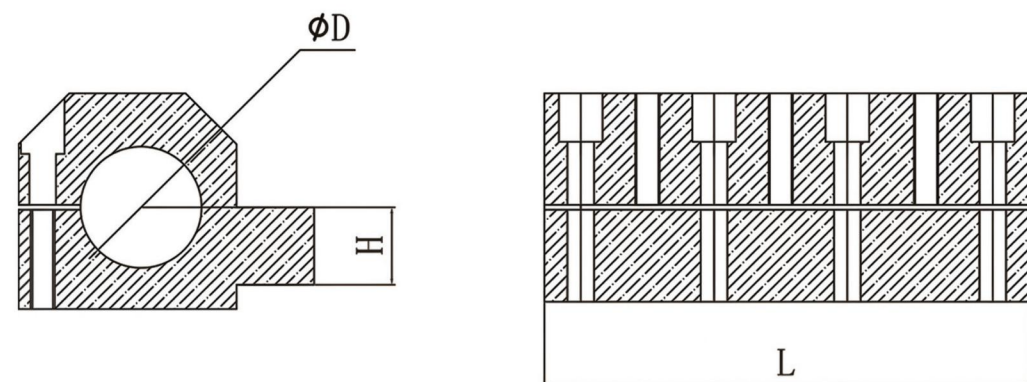


D1 Multi-tool position outside diameter



E1 internal cold indexable drilling

CTTH Series
Tight knife holder

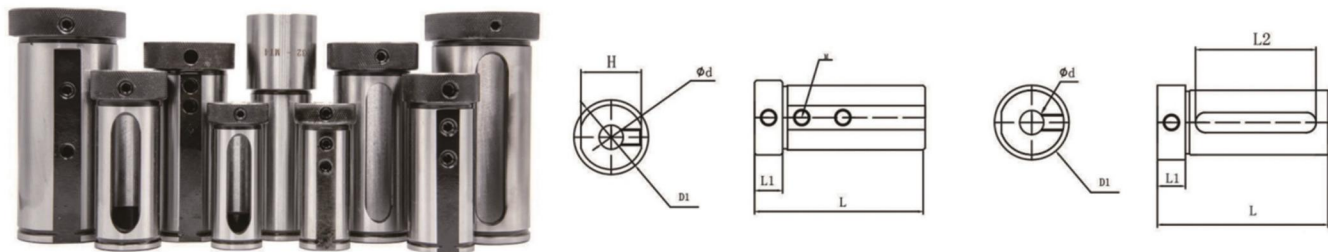


Model	H	øD	L
CTTH20-32-140L	20	32	140L
CTTH25-16-100L	25	16	100L
CTTH25-20-100L	25	20	100L
CTTH25-25-100L	25	25	100L
CTTH25-32-140L	25	32	140L
CTTH25-40-160L	25	40	160L
CTTH25-50-200L	25	50	200L
CTTH25-60-200L	25	60	200L
CTTH32-20-80L	32	20	80L
CTTH32-25-120L	32	25	120L
CTTH32-32-150L	32	32	150L

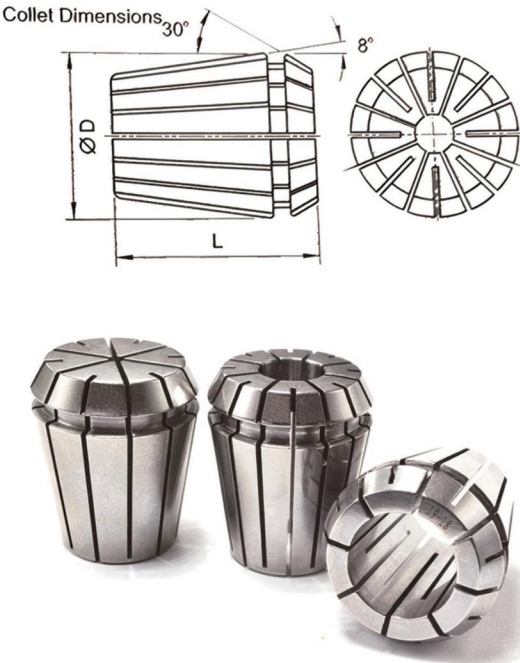
Model	H	øD	L
CTTH32-40-160L	32	40	160L
CTTH32-50-200L	32	50	200L
CTTH32-60-200L	32	60	200L
CTTH32-80-300L	32	80	300L
CTTH40-40-160L	40	40	160L
CTTH40-50-200L	40	50	200L
CTTH40-60-200L	40	60	200L
CTTH50-40-160L	50	40	160L
CTTH50-50-230L	50	50	230L
CTTH50-70-280L	50	70	280L
CTTH50-80-280L	50	80	280L

Accessory

CNC lathe tool sleeve



D	d	L	L1	L2	M
16	4 5 6 7 8 9 10 12	65	10	40	M6
20	4 5 6 7 8 9 10 11 12 13 14 15 16 MT1 MT2	65	11	45	M6
25	4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 20 MT1 MT2	70	11	49	M6
32	4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 24 25 MT1 MT2 MT3 MT4	85	11	60	M6
40	4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 24 25 30 32 MT1 MT2 MT3 MT4	100	14	73	M8
50	6 8 10 12 14 16 18 20 22 25 30 32 40 MT2 MT3 MT4 MT5	100	14	73	M8

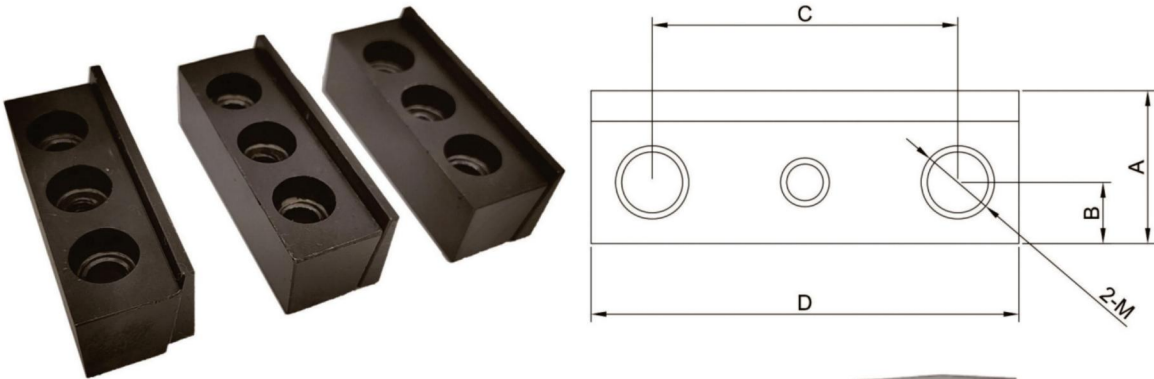


ER collet

Model	D	L	夹持范围	夹持间隔
ER8	8.5	13	1.0~5.0	0.5
ER11	11.5	18	1.0~7.0	0.5
ER16	17	27.5	1.0~10.0	1.0
ER20	21	31.5	2.0~13.0	1.0
ER25	26	34	2.0~16.0	1.0
ER32	33	40	3.0~20.0	1.0
ER40	41	46	4.0~26.0	1.0
ER50	52	60	12.0~34.4	2.0

Accessory

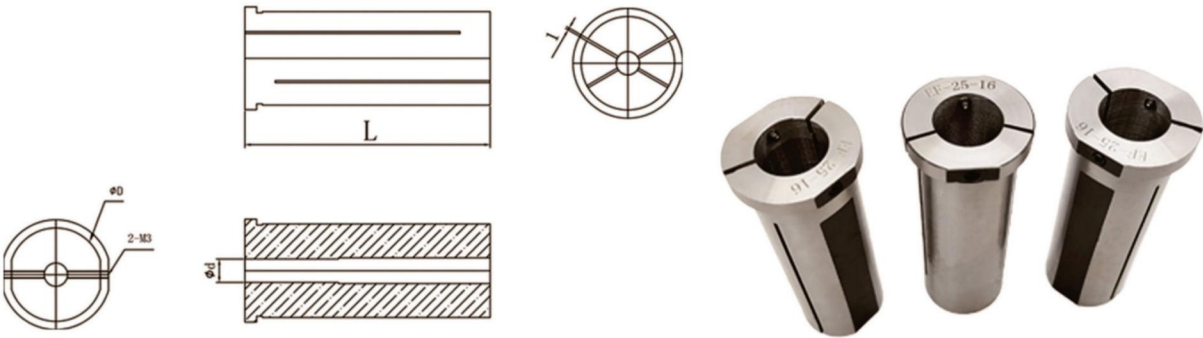
Turning tool pressing block



利用楔块压紧原理，可以牢固的压紧车刀。
Using the wedge pressing principle, you can firmly press the turning tool



Clamping type tool sleeve



ϕD	ϕd	L
25	8 10 12 14 16 18 20	75
32	8 10 12 14 16 18 20 22 24 25	95
40	8 10 12 14 16 18 20 22 24 25 32	105
50	8 10 12 14 16 18 20 22 24 25 32 40	125
60	8 10 12 14 16 18 20 22 24 25 32 40 50	135

适用于抱紧式刀座内孔减径使用。
It is suitable for reducing the diameter of the inner hole of the holding tool block.